

Certificate of Conformity of Factory Production Control



Regulation for Construction Products

Issued by FORCE Certification A/S - EC-notified body number 0200

Certificate No.: 0200-CPR-7344 version 1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009 A1:2011	Welded steel and aluminium structural components up to EXC 4 according to EN 1090-2_3	1, 2, 3b and 3a according to table A.1 of EN 1090-1

The Production
Control
System at

Priess A/S and Priess Steel A/S

**Sevelvej 51
7830 Vinderup
Denmark**

and produced in the manufacturing plant / including outsourced productions:

**Priess A/S
Sevelvej 51
7830 Vinderup
Denmark**

**Priess Steel A/S
Sevelvej 51
7830 Vinderup
Denmark**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 2014.06.20 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

This new version of previous certificate number 0200-CPR-7086 version 1 is issued due to new department.

Certification manager

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Date of issue: 2019-10-02

FIT no. 119-20470

Status of this certificate can be verified on www.forcecertification.com.

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**Appendix to
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The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	Priess A/S Sevelvej 51 7830 Vinderup Denmark	Outsourced productions:	Priess Steel A/S Sevelvej 51 7830 Vinderup Denmark
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Standards:	EN 1090-2/3:2018/2008 + A1:2011 EN 1090-4:2018 / EN 1090-5:2017
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Execution Class(es):	EXC 1, EXC 2, EXC 3 and EXC 4
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Fabrication items:	Manufacturing including: <ul style="list-style-type: none">• Welding• Calculation and design• Bending, cutting (plasma), machining• Bolting and riveted connections• Corrosion Protection and surface treatment
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Base material group acc. to ISO/TR 15608:	<ul style="list-style-type: none">• 1.1, 1.2, 1.4, 8.1 and 23
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Thicknesses, (Welded components)	<ul style="list-style-type: none">• 1,0 – 80,0 mm
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Thicknesses, (Mechanical connections)	<ul style="list-style-type: none">• > 0,5 mm
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Quality systems:	Quality system according to ISO 3834-2 Welding coordination according to ISO 14731
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FORCE Certification A/S task No.: 119-20470

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